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*B3 Carl S.*

2. The film of claim 1, wherein the core layer (a) comprises a stratum of voids, and positioned at least substantially within at least a substantial number of each of said voids is at least one spherical void-initiating particle which is phase distinct and incompatible with said thermoplastic material, the void space occupied by said particle being substantially less than the volume of said void, with one generally cross-sectional dimension of said particle at least approximating a corresponding cross-sectional dimension of said void.

31. A multi-layered colored thermoplastic film comprising:

- B3 Carl S.*
- (a) an opaque core layer comprising a thermoplastic material having a first side and a second side;
  - (b) a first transition layer comprising a thermoplastic material having a first side and a second side, wherein the second side of the first transition layer is adjacent to the first side of the core layer; and
  - (c) a first skin layer comprising a thermoplastic material having a first side and a second side, wherein the first skin layer comprises a coloring agent, and the second side of the first skin layer is adjacent to the first side of the first transition layer;

wherein either (i) each layer of said film is substantially free of voids or (ii) said core layer (a) is the only layer of the film that comprises a stratum of voids.

38. A multi-layered colored thermoplastic film comprising:

- B3 Carl S.*
- (a) an opaque core layer comprising a thermoplastic material having a first side and a second side;
  - (b) a first transition layer comprising a thermoplastic material having a first side and a second side wherein the second side of the first transition layer is adjacent to the first side of the core layer; and

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- (c) a first skin layer comprising a thermoplastic material having a first side and a second side wherein the second side of the first skin layer is adjacent to the first side of the first transition layer;
- wherein the multi-layered colored thermoplastic film further comprises a coloring agent in one layer selected from the group consisting of the first transition layer and the first skin layer, and either (i) each layer of said film is substantially free of voids or (ii) said core layer (a) is the only layer of the film that comprises a stratum of voids.
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